

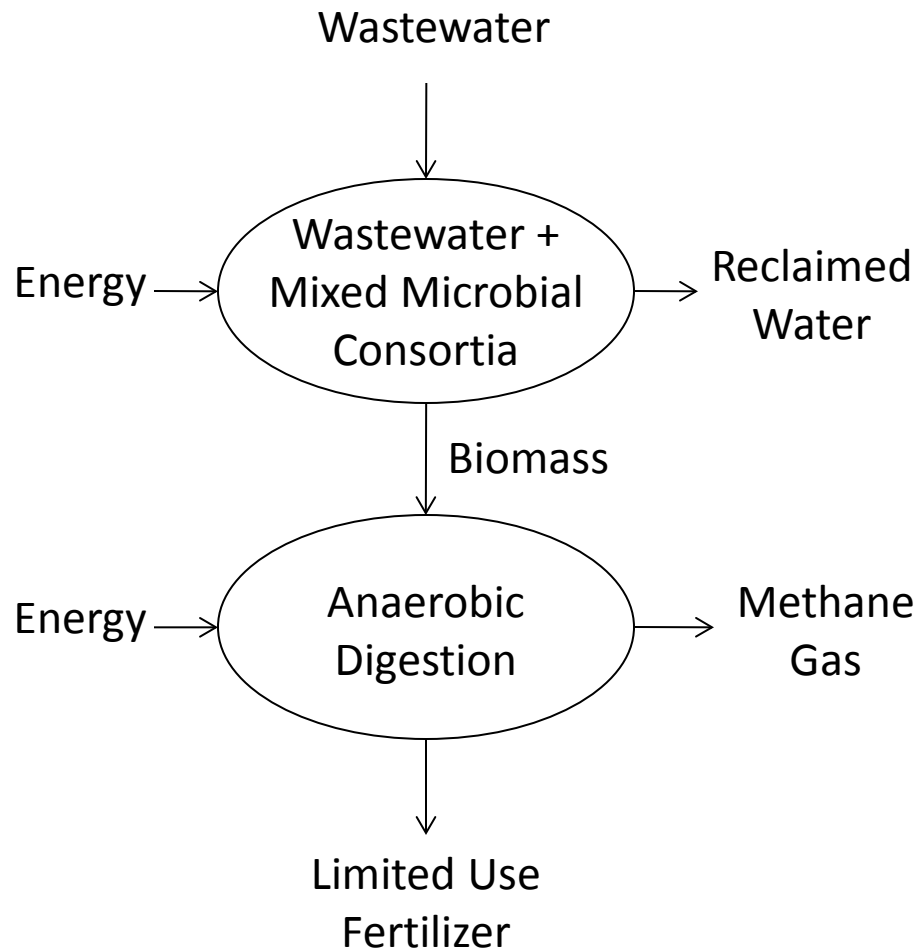
# Integrated 2-Stage Anaerobic Digestion to Reduce Dairy GHG Emissions

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# Conventional Waste Management



Process is 1-D:  
treatment

Design by necessity to manage end products....not at a systems level to maximize resource use

Very energy intensive

Resource is significantly un/underutilized



# Overview of this talk

- We need to instead focus waste mgt on....
  - Resource recovery
  - Concurrently reduce emissions
  - Waste = Value = \$
- Dairies have a waste management problem
- Our dairy manure research/technology....
  - Centered on 2-stage Anaerobic Digester (AD) configuration
  - Bioplastic (PHA) production
  - Integrated algae production using AD/PHA effluent



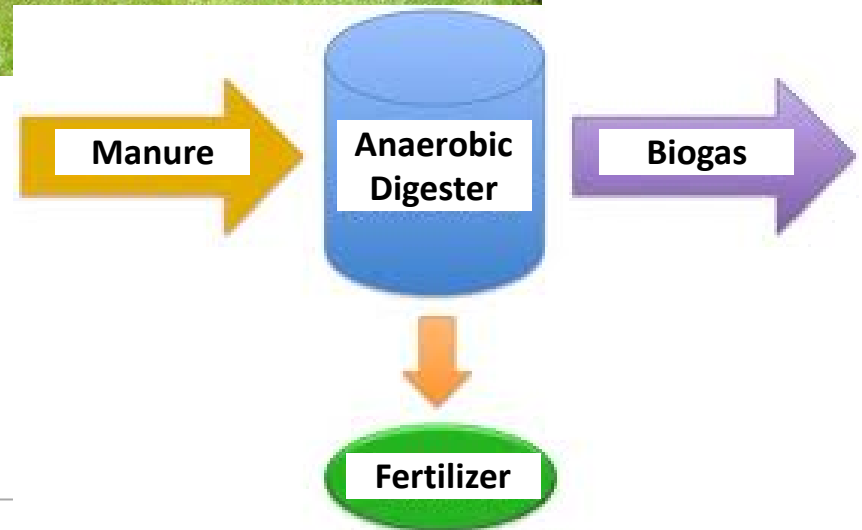
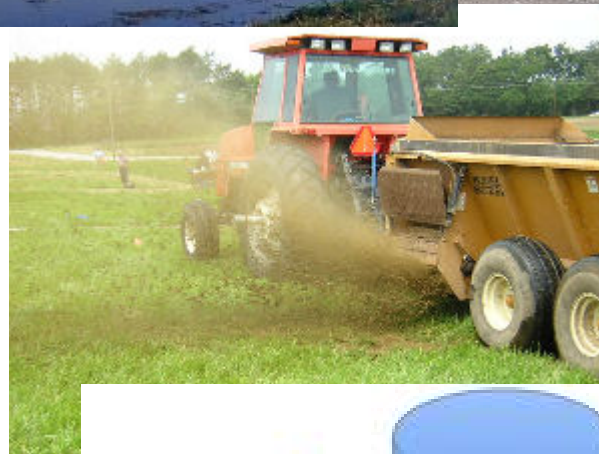
# Why Dairy Waste?

- Over 9 million dairy cows in U.S.
- Dairies = significant economic impact...in Idaho:
  - \$2.5B in on-farm cash receipts in 2011.....>36,000 jobs
- However, manure mgt is a growing concern
  - ~ 249 million tons/yr of wet manure in U.S.
  - ~13 lbs N and 2 lbs P per wet ton
  - GHG emissions
- Achieving sustainable agricultural practices....
  - DOE: interest as applied to biofuel production
  - USDA: nutrient management, GHG mitigation
  - Industry: enhance economics, reduce emissions

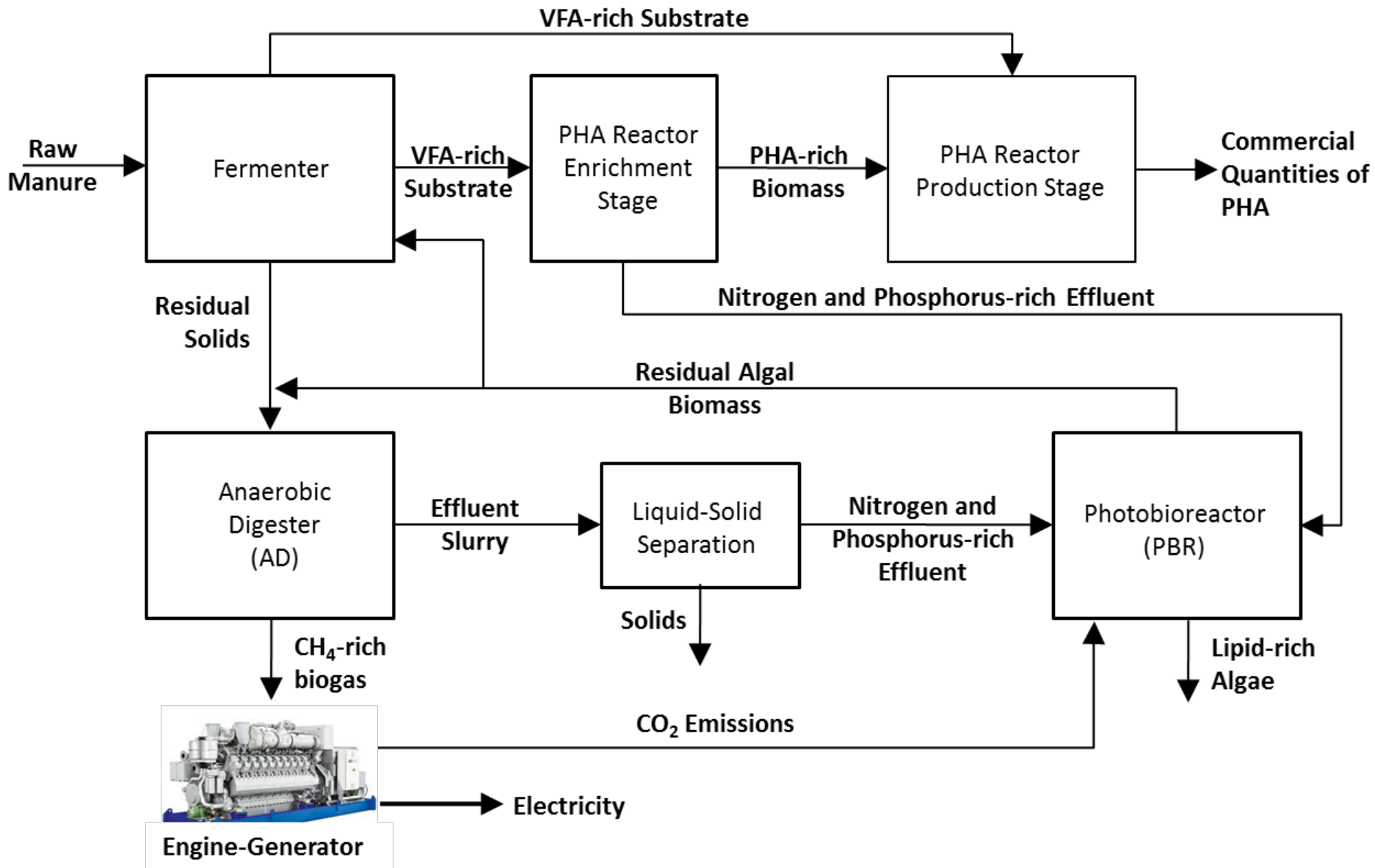


# Current Manure Management Practices

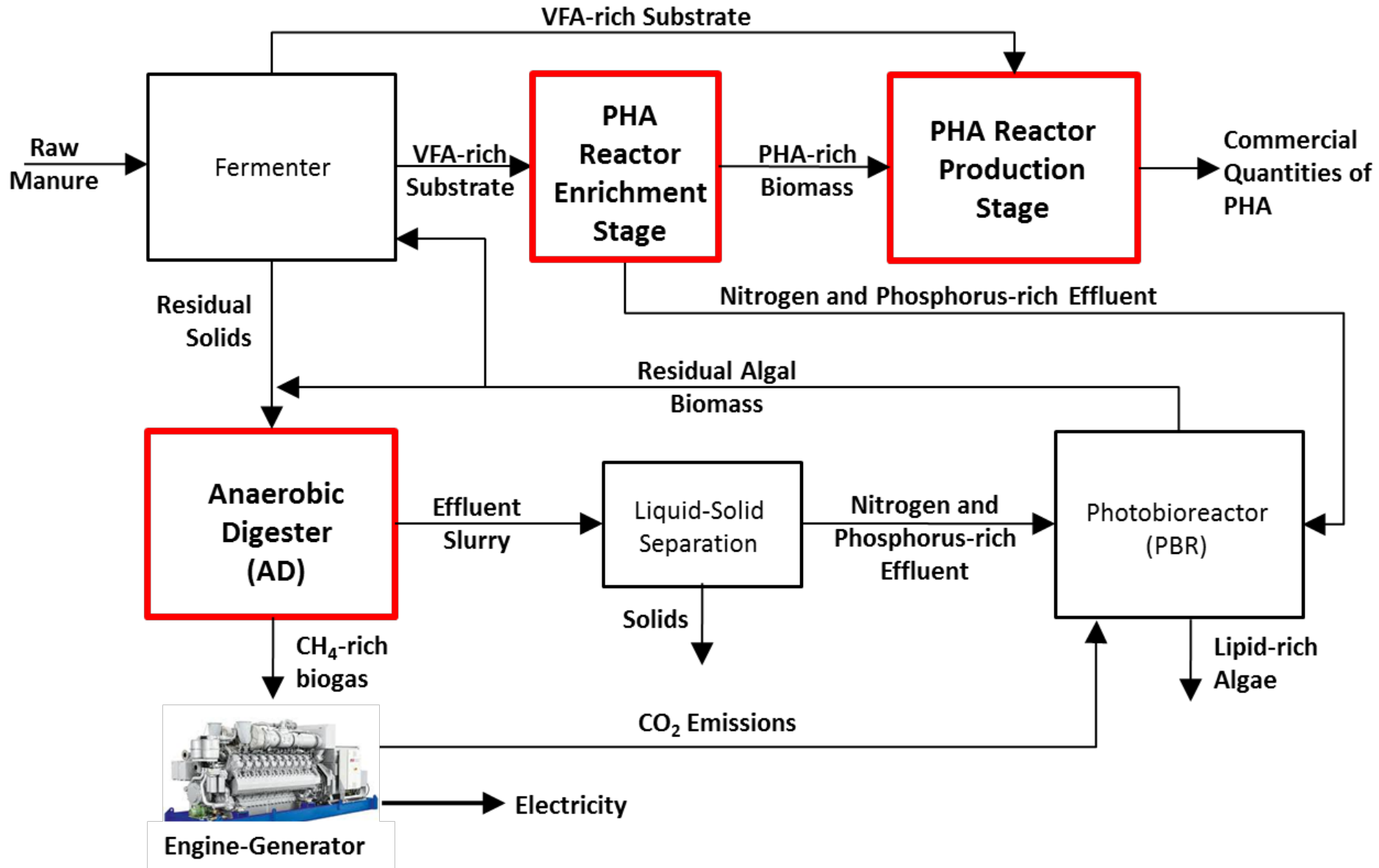
- Lagoon storage, composting, land application
- Anaerobic digestion
  - Innovation Center aggressively promoting AD
  - but economics, reliability, stability ultimately limit AD use (only 4.8% of candidate dairies employ AD (EPA AgStar, 2010))
  - Shale oil further impairs economics
- Most critically: all are treatment centric....simply a “cost of doing business”



# Our Integrated Process



# Focus of this talk



# Bio-methane Production





# Manure-to-Energy: Methane Gas

- Practiced currently at some dairies
  - Digest raw manure to produce  $\text{CH}_4$ -rich biogas
  - Gas  $\rightarrow$  electricity
- Our process: digest fermented residual manure
  - Maximize extraction of value from manure
  - Prove concept, then advance the process



■ No flaring!!

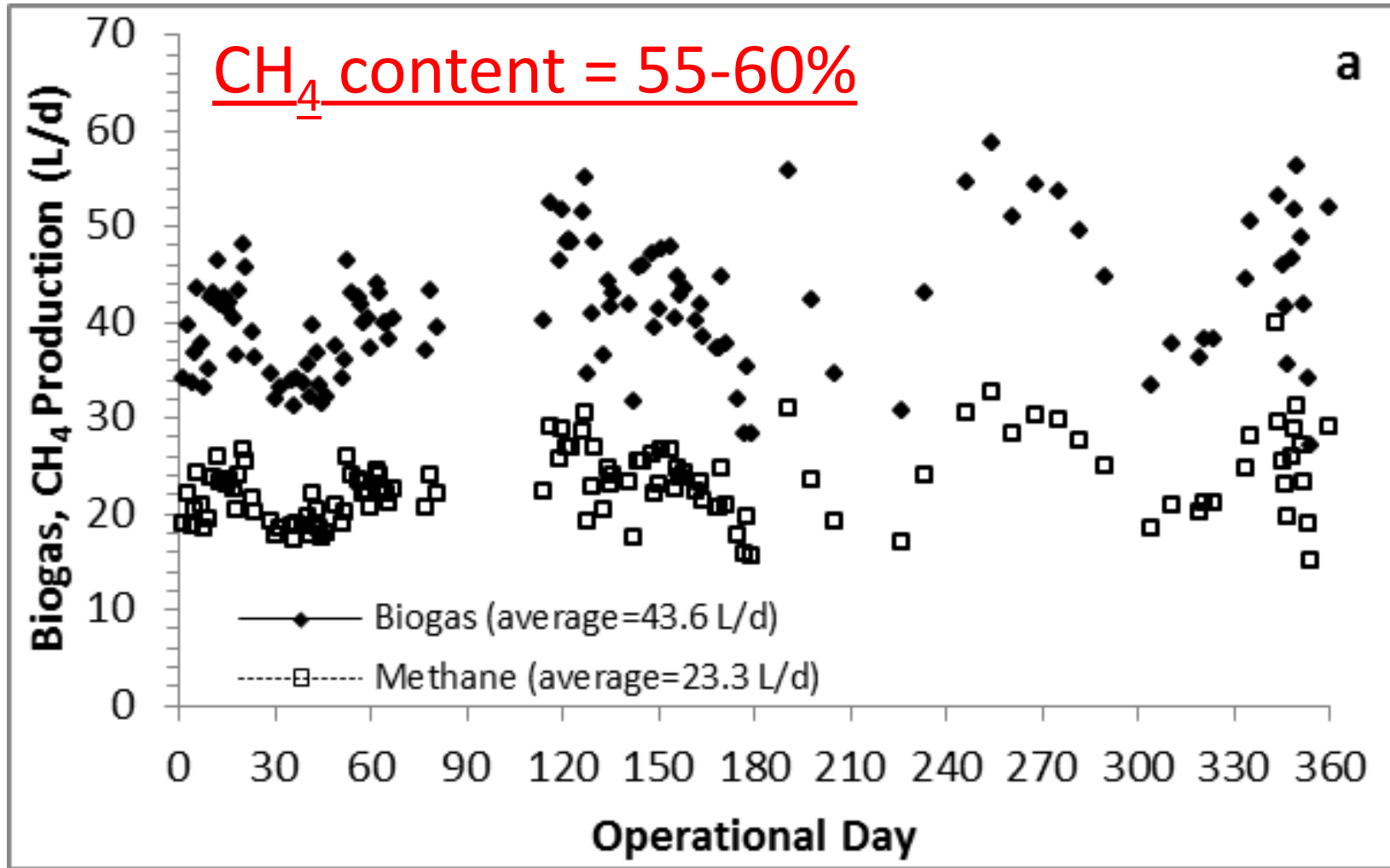
# AD Performance Summary

## 2-stage configurations

	Raw	16d SRT	20d SRT	30d SRT
OLRs (gVS/L-d)	3.7	4.2	3.36	3.09
OLRs (VS + VFAs; gC/L-d)	1.88	2.31	1.84	1.67
L biogas/gVS destroyed	0.84	0.76	0.87	0.85
L CH <sub>4</sub> /gVS destroyed	0.43	0.41	0.49	0.46
L biogas/gVS applied	0.37	0.31	0.30	0.34
L CH <sub>4</sub> /gVS applied	0.19	0.17	0.17	0.19
L biogas/L-d	1.36	1.3	1.02	1.07
L CH <sub>4</sub> /L-d	0.70	0.71	0.57	0.58

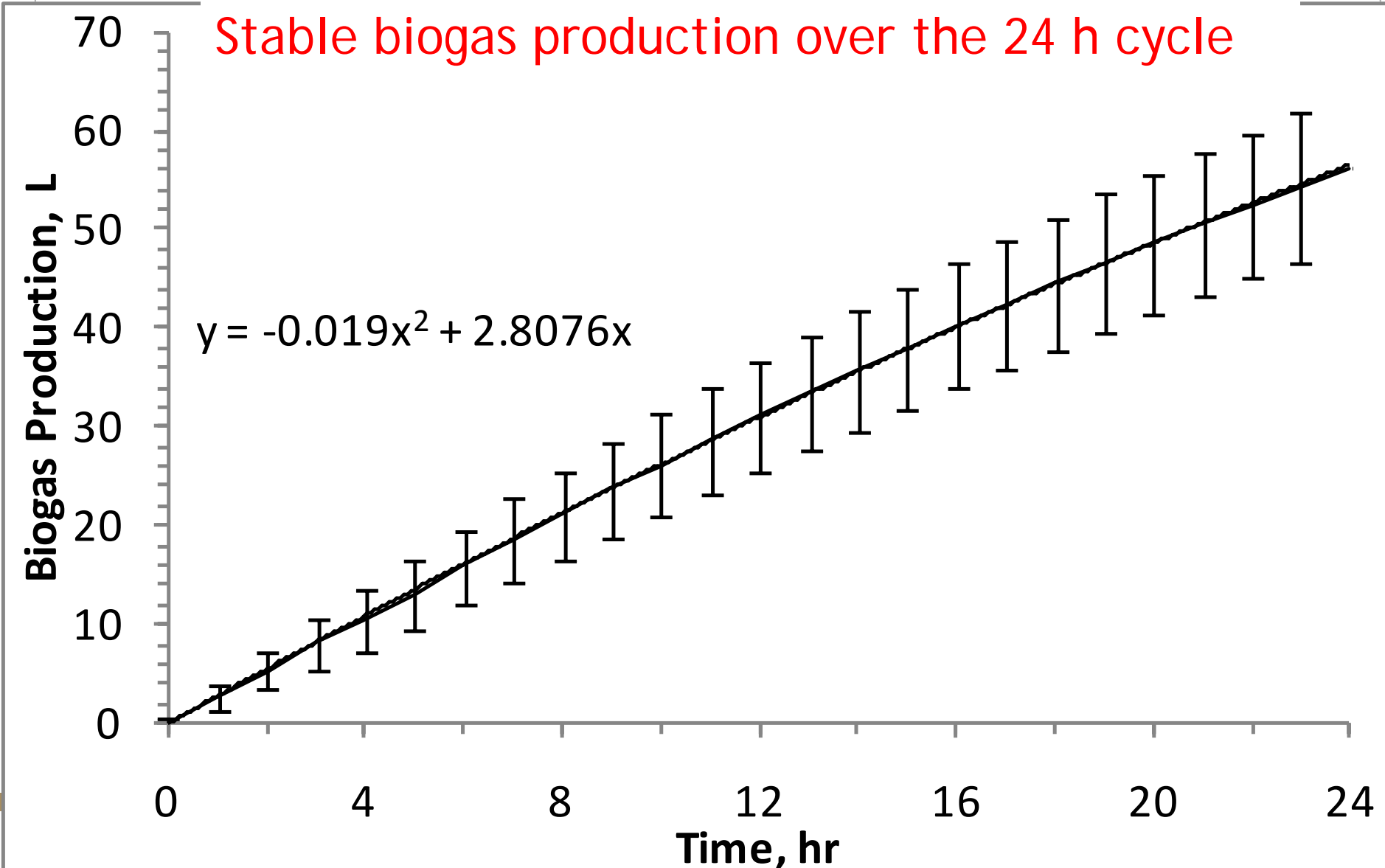


# Stable Biogas Production



# Biogas Production over a Cycle

Stable biogas production over the 24 h cycle



# Process Stability & Resiliency

- Statistically comparable CH<sub>4</sub> content in the biogas
- Stable performance: over > 2 yrs without upsets
- Methanogens dominated by methanosarcina
  - ~ 4X the methanogens in 2-stage (vs. single stage)
- 2-stage AD more enriched with fiber-degrading fermenting bacteria
- Fermentation yields two distinct solids streams
  - Lignocellulosic-rich fraction
  - Potentially lipid-rich fraction
  - Separate stage AD may further enhance biogas yields....ongoing investigations will confirm

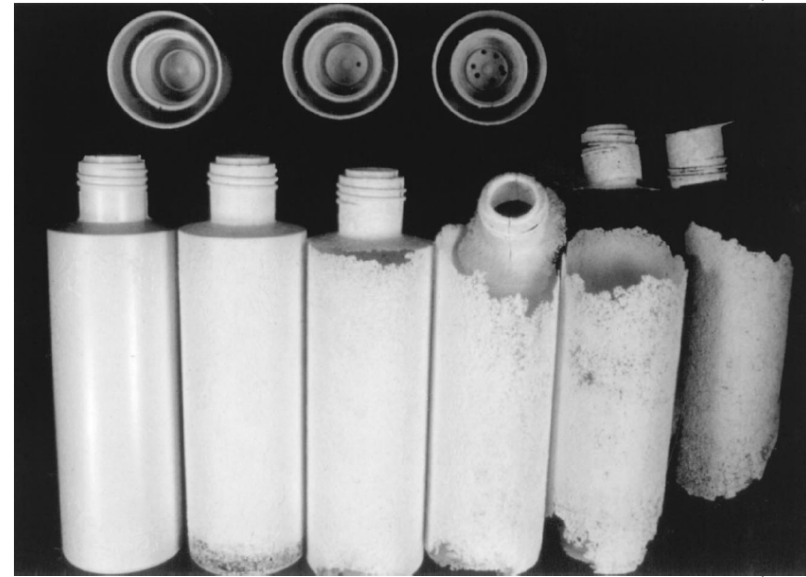


# PHA Production

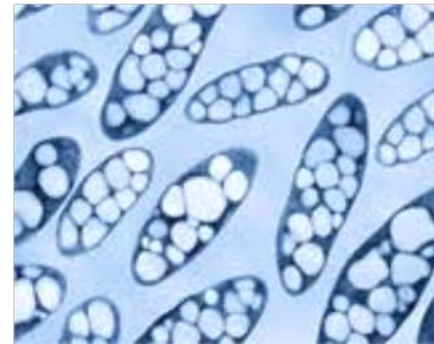


# What are Polyhydroxyalkanoates (PHAs)?

- Bacterial carbon and energy reserves
- Bacterial-derived polyesters
- Biodegradable thermoplastic when extracted from the microbial cell
- Synthesized by microbes under stress conditions
- PHA form = f(carbon source)
  - Material properties vary with co-polymerization



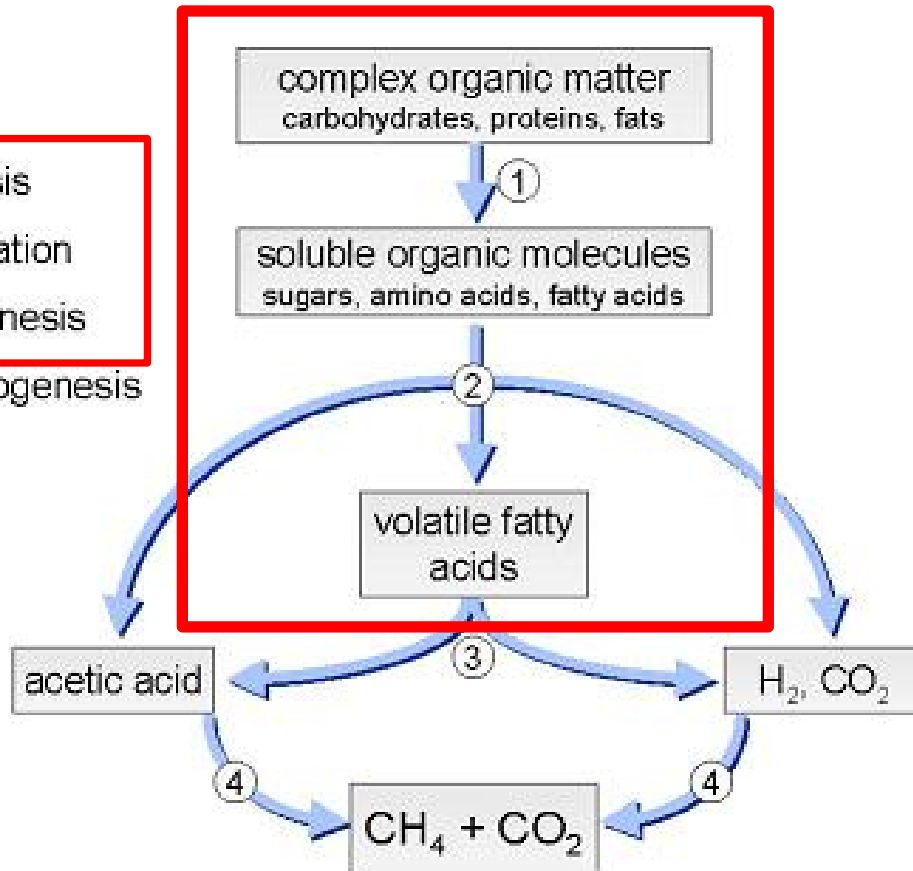
Degradation of PHBV bottles in aerobic sewage sludge after 0, 2, 4, 6, 8, and 10 weeks shown from left to right.





# Our PHA Process Requires Organic Acids

- ① hydrolysis
- ② fermentation
- ③ acetogenesis
- ④ methanogenesis



Dairy Manure Fermenter



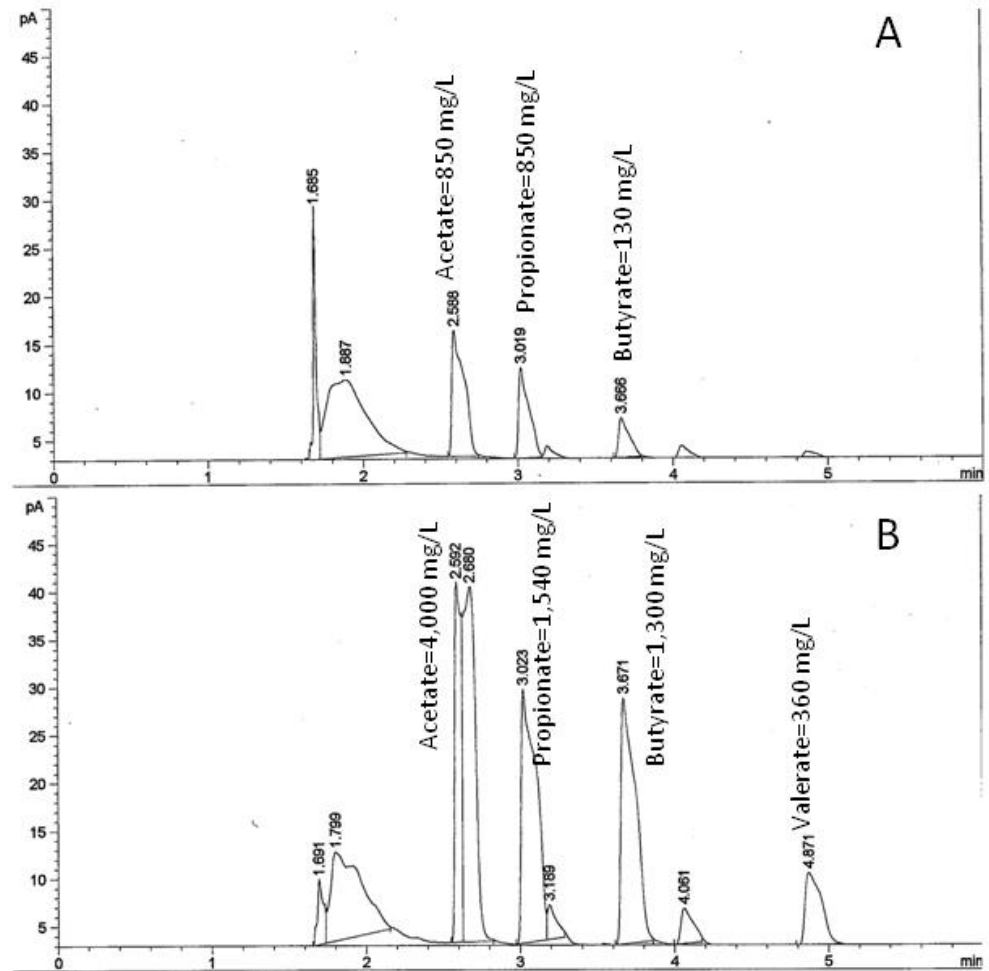


# Dairy Manure 'Production' Fermenter

Significant volatile fatty acid (VFA) yield

- Acetic (3,200-3,300 mg/L)
- Propionic (1,360-1,500 mg/L)
- Butyric (750-2,200 mg/L)
- Pentanoic (300-1,100 mg/L)
- Estimate > 1,000 lb VFA/d from 2,000 head dairy
- Ongoing research to optimize

Excellent precursors for PHA synthesis



Chromatograms showing respective VFA forms and yields from two contrasting dairy manure fermenters: (A) SRT=2 days; OLR=7, and (B) SRT=4 days, OLR=15. See also Table 1.

# PHA on Dairy Manure

Induce feast/famine PHA synthesis:  
characterized by.....

- High initial concentration of organic carbon (feast)
- Ultimate depletion of organic carbon + nutrients (famine)

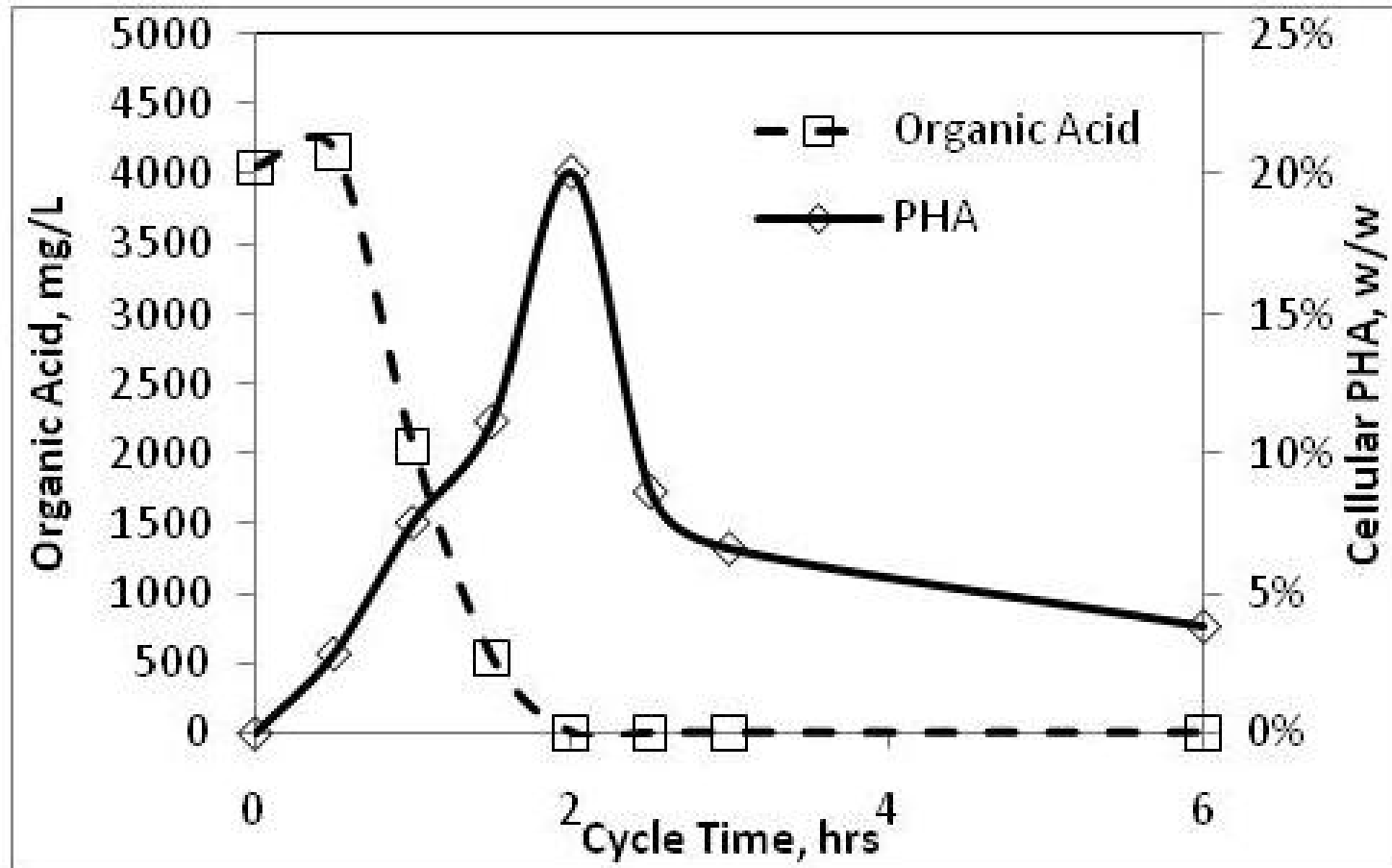


Coats' lab-example bioreactor installation

Univ

# "Enrichment" PHA Reactor

- Enrich for bacteria capable of feast/famine PHA synthesis

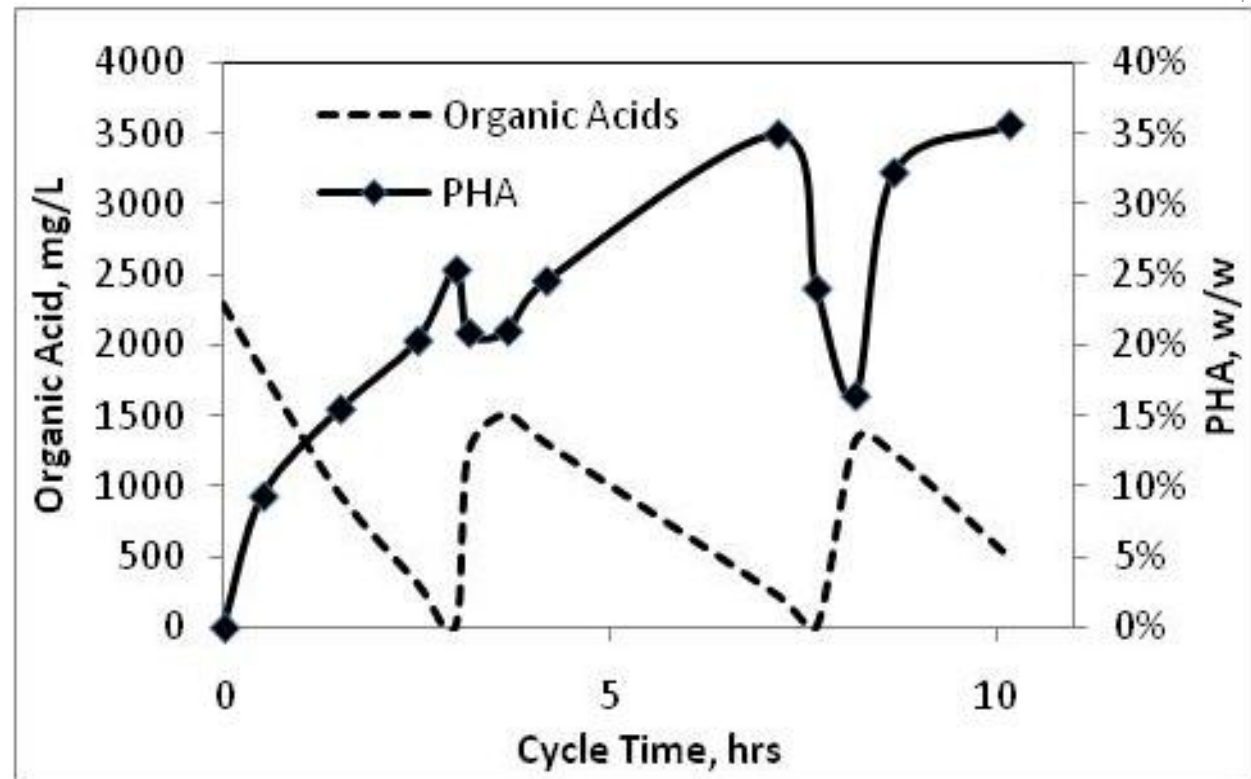


Feast-Famine PHA Synthesis in a 1<sup>st</sup> Stage Bioreactor



# "Production" PHA Bioreactor

- Generate commercial quantities of PHA
- Biomass = 70% PHA (weight basis)
- Current manure-to-PHA yields commercially viable - ongoing research to optimize



PHA Synthesis in a 2<sup>nd</sup> Stage Bioreactor (Step Fed Organic Acids)



# PHA Applications

- Biomedical
  - Drug delivery: time release capsules
  - PHA-based nanoparticles for cancer treatment
  - Eyelid reconstruction using PHA-base scaffolds
- Industrial
  - Convert to biofuels
  - Latex for surface coating paper
  - Packaging (use PHB-co-HV, not PHB (too brittle))
- Aquaculture/Agriculture applications
  - Mixed with fish food, may convey some antibacterial effects
  - Controlled release of herbicides, pesticides





# PHA-rich Biomass Composites

Extruded using un-extracted PHA

- Cellular PHA + residual microbial biomass



	PP	Carbomer – PHB	PHB-Rich Biomass	
			43% PHB	32% PHB
<b>Density (kg/m<sup>3</sup>)</b>	1003	1194	1280	1306
<b>MOE (Gpa)</b>	3.1	3.2	4.2	3.4
<b>MOR (MPa)</b>	44.1	30.6	25.9	20.7
<b>Strain at Brk.</b>	0.030	0.018	0.008	0.007



# Manure-to-Plastic...Economics

- Preliminary analysis
  - \$0.25-\$0.50 per cow per day net profit (a very conservative estimate)
    - ❖ 2,000 head dairy
    - ❖ > 100 ton PHA per year
  - Ongoing research to increase this profit margin
- Important next-step → larger scale demonstration
  - Mobile pilot unit under construction
    - ❖ Idaho SBOE “gap” funding



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# Questions and Discussion

